



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBEM672V4010103-3
Job Sheet 182236



DL-S #39

822

Part No: RBEM672V4010103-3

Job Qty: 6 ea

Part Name: Support



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/21/18

Job Tracking No:

Due Date: 8/21/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM672V4010103 Rev.1 IPP Rev. A 17.08.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	6 Ea	8/21/18	8/21/18	0.00	0.00	Start Up Waterjet2		OK 18/08/23
110	Waterjet	6 pcs	8/21/18	8/21/18	0.00	1.20	Waterjet 2 OMAX		OK 18/08/23
130	CNC Vertical Machining	6 pcs	8/21/18	8/21/18	0.00	3.00	MORI NV5000-2		OK 18/09/30
140	QC	6 pcs	8/21/18	8/21/18	0.00	0.00	QC2 Machining-4		OK 18/09/30
150	QC	6 pcs	8/21/18	8/21/18	0.00	0.00	QC8 Machining-4		OK 18/09/30
170	Outsource	6 pcs	8/21/18	8/21/18			GRO002-VC	10	OK OCT 01 2018
180	Packaging	6 pcs	8/21/18	8/21/18	0.00	0.00	Packaging2		OK OCT 03 2018
190	QC	6 pcs	8/21/18	8/21/18	0.00	0.00	QC6		OK 18-10-5
200	Powdercoat	6 pcs	8/21/18	8/21/18	0.00	1.20	Powdercoat13		OK 18-10-5
210	QC	6 pcs	8/21/18	8/21/18	0.00	0.00	QC3		OK 18-10-5
220	Packaging	6 pcs	8/21/18	8/21/18	0.00	0.00	Packaging3-1		OK 18-10-5
221	QC21-SA	6 Ea	8/21/18	8/21/18	0.00	0.00	QC21		OK OCT 05 2018

Part Op 110 --Cut blank 14" X 14" Program RBEM672V4010103-3 EUROCOPTER FOLDER

Descriptions: 130 - 1-Machine as per folio FB 579 FOLIO REV: _____ DWG REV: _____ 2-Debur

170 - -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required

200 - -No powder coat at this area as per DWG. Note 2. Sheet 3.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.750	Hqt Rolled Steel Plate 0.750" (44W)	8.1600 sf (1.36 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.750	8	11	0

Part Specifications

Specifications could not be found.

Plex 8/22/18 4:26 PM dart.logan.david

Dart Aerospace Ltd.
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CANADA
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DART
AEROSPACE

Container No: S104546



Part: RBEM672V4010103-3

Job No: 182236

Serial No/Batch: S104546

Revision: 1

Inspector:

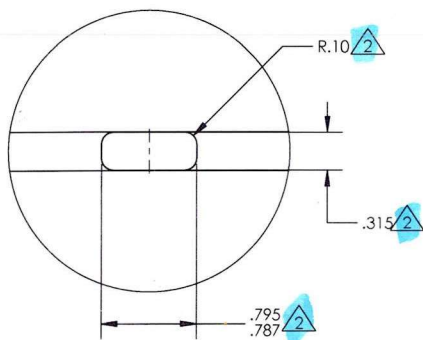
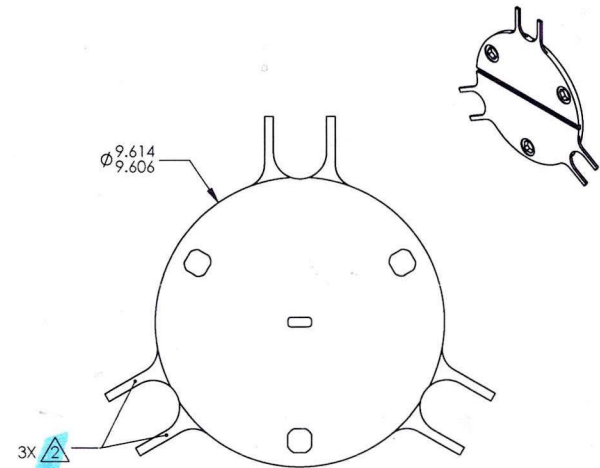
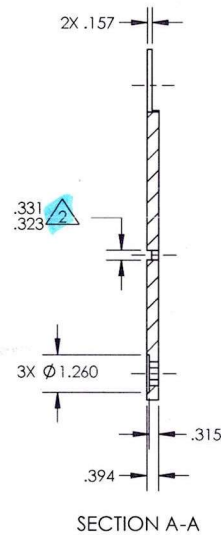
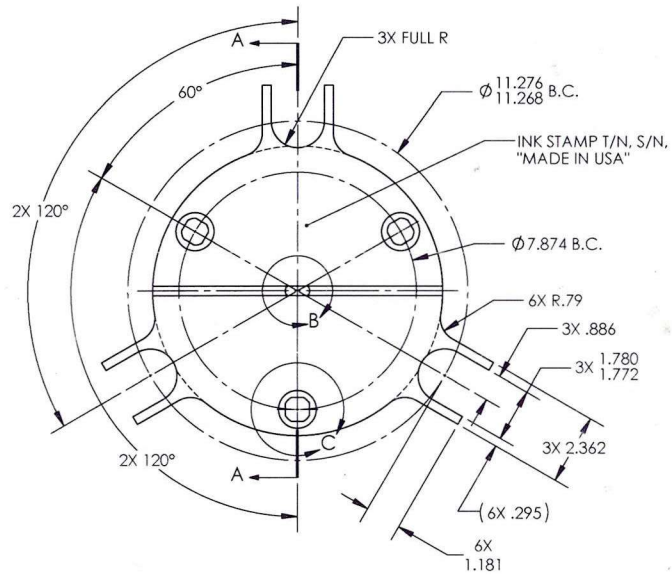
Exp Date:

Instructions:

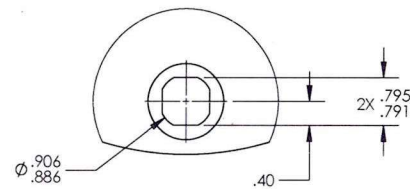
Date: 08/23/18

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



DETAIL B
SCALE 1 : 1



DETAIL C
SCALE 1 : 2
3 PLACES

③
SUPPORT

- NOTES:
1. DUAL FINISH:
1ST: ZINC PLATE, ASTM B633 TYPE II SC2.
2ND: POWDER COAT YELLOW.
2. NO POWDER COAT THIS AREA.

DART AEROSPACE	
TITLE TRB ANGLE MEASUREMENT	
DWG NO. RBEM672V4010103-3	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH SEE NOTE	.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± 1 SURFACES ± 125°
SPEC	1. BREAK ALL SHARP EDGES D15 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: S	USED ON MODEL H175
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:4	DATE 6/21/2016
SHEET 3 OF 6	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041201

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041201
PO Date: 10/1/18
Due Date: 10/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	82236	RBEM672V4010103-3	Support -Issue P/O to Groupe Altech: P/O Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	-	10/12/18	1 pcs	0 pcs	1 pcs	\$90.00/pcs	\$90.00
Grand Total:											\$90.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/2/18 3:23 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(013147-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013147 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
02-Oct-2018		Aman		PO041201 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBEM672V4010103-3 Rev. ✓	RBEM672V4010103-3 01-ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] SPÉC: ASTM B633 TYPE 1, SC 2 ***	ZINC CH	1	1 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.